

Date: Monday, 22/09/2008 8:18:08 AM
 User: Melanie Fauteux

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: FRONT INBOARD LEG ASSEMBLY		
Job Number	: 42135		Part Number	: D3782041		
Estimate Number	: 13320		Drawing Number	: D3782 REVA		
P.O. Number	:		Project Number	: N/A		
This Issue	22/09/2008	S.O. No. :	Drawing Revision	: A		
Prsht Rev.	: NC		Material	:		
First Issue	11	Type : SMALL /MED FAB	Due Date	22/09/2008	Qty:	2 Um: Each
Previous Run	: 40870					
Written By	:					
Checked & Approved By	: MF 08-09-22					
Comment	: Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Pick Packing Kit		
2.0	D37681	Front Inboard Leg
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Front Inboard Leg batch: B40972		
3.0	D37871	Foot
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Foot batch: B40982		
4.0	AN513A	Bolt
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Bolt batch: M108(67)		
5.0	AN960JD516	Washer
Comment: Qty.: 3.0000 Each(s)/Unit Total : 6.0000 Each(s) Washer batch: M108672 or (NAS1149D0568J)batch:		

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Drawing Name: FRONT INBOARD LEG ASSEMBLY

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Seq. #: Machine Or Operation:

Description :

6.0 MS21042L5 Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

batch: M108L61

SB

7.0 AN45 13A EYE BOLT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

eye Bolt

batch: M109013

SB

8.0 D3762041 Front Leg Fitting Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Front Leg Fitting

B40747

SB 08/10/16

②

9.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3782

****install AN45-13A eye bolt as shown for D412-769-041****

****install AN45-13A eye bolt in reverse for D412-769-042****

FF 08/10/16

②

10.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 08/10/16

②

11.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: C-A

SB 08/10/16

②

12.0 QC21 FINAL INSPECTION/W/O RELEASE



08/10/17 JH

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-10-16

8 7 6 5 4 3 2 1

